

Plastic repair slow (3.5 min) – component B

Version number: 1.0

Date of compilation: 2025-09-10

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name

Plastic repair slow (3.5 min) – component B

1.2 Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses

Two component adhesive
Professional use

1.3 Details of the supplier of the safety data sheet

Chemicar Europe NV
Baarbeek 2
2070 Zwijndrecht
Belgium

Telephone: +32 3 234 87 80
e-mail: msds@emm.com
Website: www.finixa.com

Additional information

Supplier of the product			
Country	Name	Postal code/city	Telephone
United Kingdom	Amaric Associates Ltd.	HP22 4LW Aylesbury	+44(0)7831547123

e-mail (competent person)

msds@emm.com

1.4 Emergency telephone number

Emergency information service

+31 38 4676600
This number is only available during the following office hours: Mon-Fri 09:00 - 17:00

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (acc. to GB CLP)

This mixture does not meet the criteria for classification.

Code	Supplemental hazard information
EUH208	contains Piperazine. May produce an allergic reaction
EUH210	safety data sheet available on request

2.2 Label elements

Labelling (acc. to GB CLP)

- signal word Not required.

- pictograms Not required.

- supplemental hazard information

EUH208 Contains Piperazine. May produce an allergic reaction.

EUH210 Safety data sheet available on request.

2.3 Other hazards

Results of PBT and vPvB assessment

Does not contain a PBT-/vPvB-substance at a concentration of $\geq 0,1\%$.

Plastic repair slow (3.5 min) – component B

Version number: 1.0

Date of compilation: 2025-09-10

Endocrine disrupting properties

Does not contain an endocrine disruptor (ED) at a concentration of $\geq 0,1\%$.


SECTION 3: Composition/information on ingredients

3.1 Substances

Not relevant (mixture).

3.2 Mixtures

The product does not contain (other) ingredients which are classified according to present knowledge of the supplier and contribute to the classification of the product and hence require reporting in this section.

Name of substance	Identifier	Wt%	Classification acc. to GHS	Pictograms	Notes
Piperazine	CAS No 110-85-0 EC No 203-808-3 Index No 612-057-00-4	0.1 – < 1	Flam. Sol. 1 / H228 Skin Corr. 1B / H314 Eye Dam. 1 / H318 Resp. Sens. 1 / H334 Skin Sens. 1 / H317 Repr. 2 / H361fd		

Remarks

All the percentages given are percentages by weight unless stated otherwise. For full text of H-phrases: see SECTION 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General notes

Do not leave affected person unattended. Remove victim out of the danger area. In case of unconsciousness place person in the recovery position. Never give anything by mouth. Take off immediately all contaminated clothing. In all cases of doubt, or when symptoms persist, seek medical advice.

Following inhalation

Provide fresh air. If breathing is irregular or stopped, immediately seek medical assistance and start first aid actions. In case of respiratory tract irritation, consult a physician.

Following skin contact

Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention.

Following eye contact

Irrigate copiously with clean, fresh water for at least 15 minutes, holding the eyelids apart. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

Following ingestion

Rinse mouth with water (only if the person is conscious). Call a doctor if you feel unwell.

4.2 Most important symptoms and effects, both acute and delayed

May cause sensitization in susceptible persons.

4.3 Indication of any immediate medical attention and special treatment needed

For specialist advice physicians should contact the poison centre.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media

Water spray; Foam; Dry extinguishing powder; Carbon dioxide (CO₂);
Co-ordinate firefighting measures to the fire surroundings.

Unsuitable extinguishing media

Water jet.

Plastic repair slow (3.5 min) – component B

Version number: 1.0

Date of compilation: 2025-09-10

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products

During fire hazardous fumes/smoke could be produced. Nitrogen oxides (NO_x). Carbon monoxide (CO). Carbon dioxide (CO₂). Silicon dioxide.

5.3 Advice for firefighters

In case of fire and/or explosion do not breathe fumes. Co-ordinate firefighting measures to the fire surroundings. Do not allow firefighting water to enter drains or water courses. Collect contaminated firefighting water separately. Fight fire with normal precautions from a reasonable distance.

Special protective equipment for firefighters

Self-contained breathing apparatus (SCBA). Standard protective clothing for firefighters.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Remove persons to safety. Ventilate affected area.

For emergency responders

Wear breathing apparatus if exposed to vapours/dust/spray/gases. Use personal protective equipment as required.

6.2 Environmental precautions

Keep away from drains, surface and ground water. Retain contaminated washing water and dispose of it.

6.3 Methods and material for containment and cleaning up

Advice on how to contain a spill

Covering of drains.

Advice on how to clean up a spill

Wipe up with absorbent material (e.g. cloth, fleece).

Appropriate containment techniques

Use of adsorbent materials.

Other information relating to spills and releases

Place in appropriate containers for disposal. Ventilate affected area.

6.4 Reference to other sections

Hazardous combustion products: see section 5. Personal protective equipment: see section 8. Incompatible materials: see section 10. Disposal considerations: see section 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Recommendations

- measures to prevent fire as well as aerosol and dust generation

Use local and general ventilation. Use only in well-ventilated areas.

Advice on general occupational hygiene

Wash hands after use. Do not eat, drink and smoke in work areas. Remove contaminated clothing and protective equipment before entering eating areas. Never keep food or drink in the vicinity of chemicals. Never place chemicals in containers that are normally used for food or drink. Keep away from food, drink and animal feedingstuffs.

7.2 Conditions for safe storage, including any incompatibilities

Managing of associated risks

- flammability hazards

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Take precautionary measures against static discharge.

- incompatible substances or mixtures

Keep away from alkalis, oxidising substances, acids.

Plastic repair slow (3.5 min) – component B

Version number: 1.0

Date of compilation: 2025-09-10

Control of effects

Protect against external exposure, such as

High temperatures. UV-radiation/sunlight.

Consideration of other advice

Store in a well-ventilated place. Keep container tightly closed.

- packaging compatibilities

Keep only in original container.

7.3 Specific end use(s)

See section 1.2.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

National limit values

Occupational exposure limit values (Workplace Exposure Limits)									
Country	Name of agent	CAS No	Identifier	TWA [ppm]	TWA [mg/m³]	STEL [ppm]	STEL [mg/m³]	Notation	Source
GB	piperazine	110-85-0	WEL		0.1		0.3		EH40/2005

Notation

STEL short-term exposure limit: a limit value above which exposure should not occur and which is related to a 15-minute period (unless otherwise specified)

TWA time-weighted average (long-term exposure limit): measured or calculated in relation to a reference period of 8 hours time-weighted average (unless otherwise specified)

Relevant DNELs/DMELs/PNECs and other threshold levels

Relevant DNELs of components of the mixture						
Name of substance	CAS No	End-point	Threshold level	Protection goal, route of exposure	Used in	Exposure time
Piperazine	110-85-0	DNEL	0.1 mg/m³	human, inhalatory	worker (industry)	chronic - systemic effects
Piperazine	110-85-0	DNEL	0.3 mg/m³	human, inhalatory	worker (industry)	acute - systemic effects
Piperazine	110-85-0	DNEL	0.1 mg/m³	human, inhalatory	worker (industry)	chronic - local effects
Piperazine	110-85-0	DNEL	0.3 mg/m³	human, inhalatory	worker (industry)	acute - local effects
Piperazine	110-85-0	DNEL	1 mg/kg bw/day	human, oral	consumer (private households)	chronic - systemic effects

Relevant PNECs of components						
Name of substance	CAS No	End-point	Threshold level	Organism	Environmental compartment	Exposure time
Piperazine	110-85-0	PNEC	0.2 mg/l	aquatic organisms	freshwater	short-term (single instance)
Piperazine	110-85-0	PNEC	0.02 mg/l	aquatic organisms	marine water	short-term (single instance)
Piperazine	110-85-0	PNEC	54 mg/l	aquatic organisms	sewage treatment plant (STP)	short-term (single instance)

Plastic repair slow (3.5 min) – component B

Version number: 1.0

Date of compilation: 2025-09-10

Relevant PNECs of components						
Name of sub-stance	CAS No	End-point	Threshold level	Organism	Environmental compartment	Exposure time
Piperazine	110-85-0	PNEC	3.6 mg/kg	aquatic organisms	freshwater sediment	short-term (single instance)
Piperazine	110-85-0	PNEC	0.36 mg/kg	aquatic organisms	marine sediment	short-term (single instance)
Piperazine	110-85-0	PNEC	2.9 mg/kg	terrestrial organisms	soil	short-term (single instance)

8.2 Exposure controls

Appropriate engineering controls

General ventilation. Provide eyewash stations and safety showers at the workplace.

Individual protection measures (personal protective equipment)

Eye/face protection



Use safety goggle with side protection

Skin protection



Chemical protective clothing.

Hand protection



Wear suitable gloves. Check leak-tightness/impermeability prior to use. For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves. The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

- type of material

PVC: polyvinyl chloride, Nitrile rubber, Butyl rubber, NP: neoprene

- material thickness

Use gloves with a minimum material thickness: ≥ 0.5 mm.

- breakthrough time of the glove material

Use gloves with a minimum breakthrough time of the glove material: >480 minutes (permeation: level 6).

- other protection measures

Take recovery periods for skin regeneration. Preventive skin protection (barrier creams/ointments) is recommended. Wash hands thoroughly after handling.

Respiratory protection

In case of inadequate ventilation wear respiratory protection.

Environmental exposure controls

Take appropriate precautions to avoid uncontrolled release into the environment. Keep away from drains, surface and ground water.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state	liquid
Colour	black
Odour	amine

Plastic repair slow (3.5 min) – component B

Version number: 1.0

Date of compilation: 2025-09-10

Melting point/freezing point	not determined
Boiling point or initial boiling point and boiling range	not determined
Evaporation rate	not determined
Flammability	this material is combustible, but will not ignite readily
Lower and upper explosion limit	LEL: UEL: not determined
Flash point	212 °C
Auto-ignition temperature	not determined
Decomposition temperature	no data available
pH (value)	not determined
Kinematic viscosity	not determined
Solubility	not determined

Partition coefficient n-octanol/water (log value)	this information is not available
---	-----------------------------------

Vapour pressure	not determined
-----------------	----------------

Density and/or relative density

Density	not determined
Relative vapour density	information on this property is not available

Particle characteristics	not relevant (liquid)
--------------------------	-----------------------

9.2 Other information

Information with regard to physical hazard classes	hazard classes acc. to GHS (physical hazards): not relevant
Other safety characteristics	there is no additional information

SECTION 10: Stability and reactivity

10.1 Reactivity

This material is not reactive under normal ambient conditions.

10.2 Chemical stability

The material is stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

10.3 Possibility of hazardous reactions

No known hazardous reactions.

10.4 Conditions to avoid

There are no specific conditions known which have to be avoided.

10.5 Incompatible materials

Plastic repair slow (3.5 min) – component B

Version number: 1.0

Date of compilation: 2025-09-10

Oxidisers.

10.6 Hazardous decomposition products

Reasonably anticipated hazardous decomposition products produced as a result of use, storage, spill and heating are not known. Hazardous combustion products: see section 5.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Test data are not available for the complete mixture.

Classification procedure

The method for classification of the mixture is based on ingredients of the mixture (additivity formula).

Classification acc. to GHS

This mixture does not meet the criteria for classification.

Acute toxicity

Shall not be classified as acutely toxic.

Acute toxicity of components					
Name of substance	CAS No	Exposure route	Endpoint	Value	Species
Piperazine	110-85-0	oral	LD50	2,600 mg/kg	rat
Piperazine	110-85-0	dermal	LD50	8,300 mg/kg	rabbit

Skin corrosion/irritation

Shall not be classified as corrosive/irritant to skin.

Serious eye damage/eye irritation

Shall not be classified as seriously damaging to the eye or eye irritant.

Respiratory or skin sensitisation

Contains Piperazine. May produce an allergic reaction.

Germ cell mutagenicity

Shall not be classified as germ cell mutagenic.

Carcinogenicity

Shall not be classified as carcinogenic.

Reproductive toxicity

Shall not be classified as a reproductive toxicant.

Specific target organ toxicity - single exposure

Shall not be classified as a specific target organ toxicant (single exposure).

Specific target organ toxicity - repeated exposure

Shall not be classified as a specific target organ toxicant (repeated exposure).

Aspiration hazard

Shall not be classified as presenting an aspiration hazard.

11.2 Information on other hazards

Endocrine disrupting properties

Does not contain an endocrine disruptor (ED) at a concentration of $\geq 0,1\%$.

SECTION 12: Ecological information

12.1 Toxicity

Shall not be classified as hazardous to the aquatic environment.

Plastic repair slow (3.5 min) – component B

Version number: 1.0

Date of compilation: 2025-09-10

Aquatic toxicity (acute) of components of the mixture					
Name of substance	CAS No	Endpoint	Value	Species	Exposure time
Piperazine	110-85-0	LC50	>100 mg/l	japanese ricefish/medaka (Oryzias latipes)	96 h
Piperazine	110-85-0	EC50	123 mg/l	daphnia magna	24 h
Piperazine	110-85-0	NOEC	21 mg/l	daphnia magna	48 h

Aquatic toxicity (chronic) of components of the mixture					
Name of substance	CAS No	Endpoint	Value	Species	Exposure time
Piperazine	110-85-0	NOEC	12.5 mg/l	daphnia magna	21 d

12.2 Persistence and degradability

Data are not available.

12.3 Bioaccumulative potential

Data are not available.

12.4 Mobility in soil

Data are not available.

12.5 Results of PBT and vPvB assessment

Does not contain a PBT-/vPvB-substance at a concentration of $\geq 0,1\%$.

12.6 Endocrine disrupting properties

Does not contain an endocrine disruptor (ED) at a concentration of $\geq 0,1\%$.

12.7 Other adverse effects

Data are not available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Sewage disposal-relevant information

Do not empty into drains. Avoid release to the environment.

Waste treatment of containers/packages

Completely emptied packages can be recycled. Handle contaminated packages in the same way as the substance itself.

Relevant provisions relating to waste

List of wastes

- product

08 04 10 waste adhesives and sealants other than those mentioned in 08 04 09

Remarks

Please consider the relevant national or regional provisions. Waste shall be separated into the categories that can be handled separately by the local or national waste management facilities.

SECTION 14: Transport information

14.1 UN number

not subject to transport regulations

14.2 UN proper shipping name

not relevant

14.3 Transport hazard class(es)

none

Plastic repair slow (3.5 min) – component B

Version number: 1.0

Date of compilation: 2025-09-10

- 14.4 Packing group** not assigned
- 14.5 Environmental hazards** non-environmentally hazardous acc. to the dangerous goods regulations
- 14.6 Special precautions for user**
There is no additional information.
- 14.7 Maritime transport in bulk according to IMO instruments**
No data available.

Additional information for each of the UN Model Regulations

International Maritime Dangerous Goods Code (IMDG) - additional information

Not subject to IMDG.

International Civil Aviation Organization (ICAO-IATA/DGR) - additional information

Not subject to ICAO-IATA.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Relevant provisions of the European Union (EU)

Seveso Directive

2012/18/EU (Seveso III)			
No	Dangerous substance/hazard categories	Qualifying quantity (tonnes) for the application of lower and upper-tier requirements	Notes
	not assigned		

Regulation concerning the establishment of a European Pollutant Release and Transfer Register (PRTR)

None of the ingredients are listed.

Water Framework Directive (WFD)

List of pollutants (WFD)				
Name of substance	Name acc. to inventory	CAS No	Listed in	Remarks
Piperazine	Substances and preparations, or the breakdown products of such, which have been proved to possess carcinogenic or mutagenic properties or properties which may affect steroidogenic, thyroid, reproduction or other endocrine-related functions in or via the aquatic environment		a)	

Legend

a) Indicative list of the main pollutants

Regulation (EU) 2019/1148 of the European Parliament and of the Council of 20 June 2019 on the marketing and use of explosives precursors, amending Regulation (EC) No 1907/2006 and repealing Regulation (EU) No 98/2013

None of the ingredients are listed.

Regulation on persistent organic pollutants (POP)

None of the ingredients are listed.

National regulations (GB)

List of substances subject to authorisation (GB REACH, Annex 14) / SVHC - candidate list

Plastic repair slow (3.5 min) – component B

Version number: 1.0

Date of compilation: 2025-09-10

None of the ingredients are listed.

Restrictions according to GB REACH, Annex 17

None of the ingredients are listed.

15.2 Chemical Safety Assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Abbreviations and acronyms

Abbr.	Descriptions of used abbreviations
ADR	Accord relatif au transport international des marchandises dangereuses par route (Agreement concerning the International Carriage of Dangerous Goods by Road)
CAS	Chemical Abstracts Service (service that maintains the most comprehensive list of chemical substances)
DGR	Dangerous Goods Regulations (see IATA/DGR)
DMEL	Derived Minimal Effect Level
DNEL	Derived No-Effect Level
EC50	Effective Concentration 50 %. The EC50 corresponds to the concentration of a tested substance causing 50 % changes in response (e.g. on growth) during a specified time interval
EC No	The EC Inventory (EINECS, ELINCS and the NLP-list) is the source for the seven-digit EC number, an identifier of substances commercially available within the EU (European Union)
ED	Endocrine disruptor
EH40/2005	EH40/2005 Workplace exposure limits (http://www.nationalarchives.gov.uk/doc/open-government-licence/)
EINECS	European Inventory of Existing Commercial Chemical Substances
ELINCS	European List of Notified Chemical Substances
Eye Dam.	Seriously damaging to the eye
Eye Irrit.	Irritant to the eye
Flam. Sol.	Flammable solid
GB CLP	The Chemicals (Health and Safety) and Genetically Modified Organisms (Contained Use) (Amendment etc.) (EU Exit) Regulations 2019, SI 2019/720 (as amended)
GB REACH	The REACH etc. (Amendment etc.) (EU Exit) Regulations 2019, SI 2019/758 (as amended)
GHS	"Globally Harmonized System of Classification and Labelling of Chemicals" developed by the United Nations
IATA	International Air Transport Association
IATA/DGR	Dangerous Goods Regulations (DGR) for the air transport (IATA)
ICAO	International Civil Aviation Organization
IMDG	International Maritime Dangerous Goods Code
index No	The Index number is the identification code given to the substance in Part 3 of Annex VI to Regulation (EC) No 1272/2008
LC50	Lethal Concentration 50%: the LC50 corresponds to the concentration of a tested substance causing 50 % lethality during a specified time interval
LD50	Lethal Dose 50 %: the LD50 corresponds to the dose of a tested substance causing 50 % lethality during a specified time interval
LEL	Lower explosion limit (LEL)
NLP	No-Longer Polymer
NOEC	No Observed Effect Concentration
PBT	Persistent, Bioaccumulative and Toxic
PNEC	Predicted No-Effect Concentration

Safety Data Sheet

acc. to Regulation (EC) No. 1907/2006 (REACH)

As retained in UK law by (SI 2019/758 as amended)

Plastic repair slow (3.5 min) – component B

Version number: 1.0

Date of compilation: 2025-09-10

Abbr.	Descriptions of used abbreviations
ppm	Parts per million
REACH	Registration, Evaluation, Authorisation and Restriction of Chemicals
Repr.	Reproductive toxicity
Resp. Sens.	Respiratory sensitisation
RID	Règlement concernant le transport International ferroviaire des marchandises Dangereuses (Regulations concerning the International carriage of Dangerous goods by Rail)
Skin Corr.	Corrosive to skin
Skin Irrit.	Irritant to skin
Skin Sens.	Skin sensitisation
STEL	Short-term exposure limit
TWA	Time-weighted average
UEL	Upper explosion limit (UEL)
vPvB	Very Persistent and very Bioaccumulative
WEL	Workplace exposure limit

Key literature references and sources for data

The REACH etc. (Amendment etc.) (EU Exit) Regulations 2019, SI 2019/758 (as amended). The Chemicals (Health and Safety) and Genetically Modified Organisms (Contained Use) (Amendment etc.) (EU Exit) Regulations 2019, SI 2019/720 (as amended). GB mandatory classification and labelling.

Agreement concerning the International Carriage of Dangerous Goods by Road (ADR). Regulations concerning the International Carriage of Dangerous Goods by Rail (RID). International Maritime Dangerous Goods Code (IMDG). Dangerous Goods Regulations (DGR) for the air transport (IATA).

Classification procedure

Physical and chemical properties: The classification is based on tested mixture.

Health hazards, Environmental hazards: The method for classification of the mixture is based on ingredients of the mixture (additivity formula).

List of relevant phrases (code and full text as stated in section 2 and 3)

Code	Text
H228	Flammable solid.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H361fd	Suspected of damaging fertility. Suspected of damaging the unborn child.

Disclaimer

This information is based upon the present state of our knowledge. This SDS has been compiled and is solely intended for this product.